

Manual, Remake thread M10 for spinner shaft

Problem:

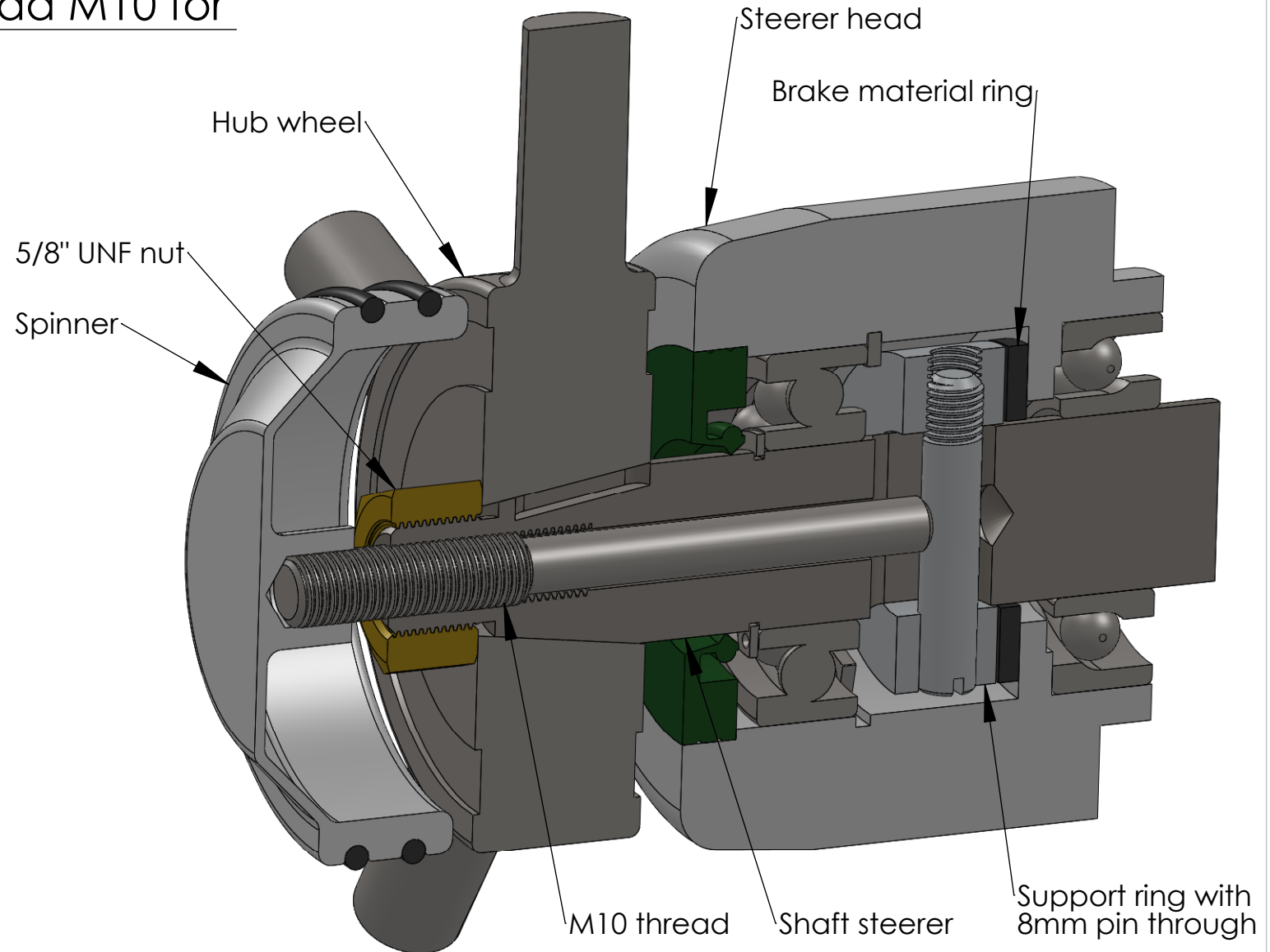
When the wheel is tighten very hard with the 5/8" UNF nut, the inside M10 thread is deformed a little and cause a bad function for the wheel brake.

This problem is solved with remaking the inside M10 thread.


1. Dismount spinner.
2. Remake the thread with a M10x1,5 tap.
Thread depth 25mm.

OBS: [Remember to use grease/oil for the tap to avoid the tap breaking in the wheel shaft.]

NB: the tap M10x1,5 is a normal tool available ewerywhere



DWG NR / NAME: Z4-146 / Input socket & brakespinner				BATCH NR:	
PROJECT: Brake all steerer				REKV.NR / ORDRE NR:	
DATE: 29-01-2009	NAME: KJ	SCALE / PAPER: 1.5:1 / A4	MATERIAL:	LOCATION:	ORDRE DATO:
MODIFY DATE: : /			WEIGHT: g	REV:	LEV.DATO:



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