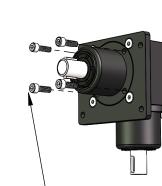
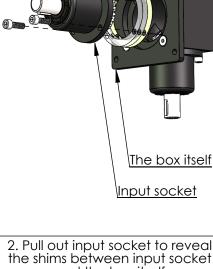
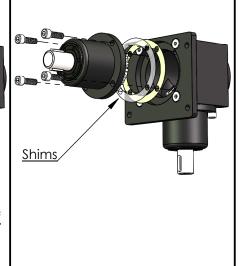


## BG10 2 way bevel gearbox reshimming manual

Jefa steering ApS Agenavej 43, 2670 Greve, Denmark Tlf: +45 4515 5210 Fax: +45 4369 5211 Email: info@jefa.com www.jefa.com

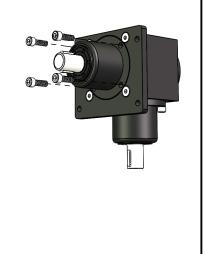


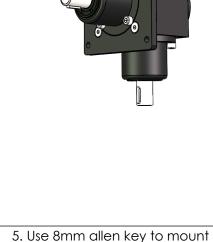




3. Reduce thickness between

input socket and the box by

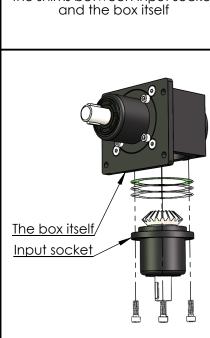


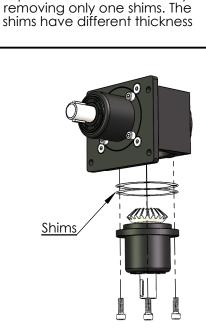




dismount 4pcs screw

M8x25mm screws

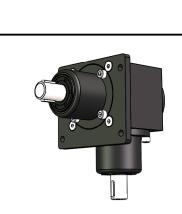




reassemble your bevel gearbox. Put needed shims on input socket and input socket on box

4. After removing the necesary

shim you are ready to



4pcs of M8x25mm screws

M8x25mm screws 7. Pull out input socket to reveal 6. If you still have play in your bevel gearbox use the same the shims between input socket approach with the other and the box itself inputsocket, use 8mm allen key,

- 8. Reduce thickness between input socket and the box by removing only one shims. The shims have different thickness
- 9. Reassemble your bevel gearbox. Put needed shims on input socket and input socket on box. Use 8mm allen key to mount 4pcs of M8x25mm screws
- 10. If you still have play in your bevel gearbox please go throught the manual again, if the bevel gearbox is too hard then you need to add shim thickness. When you have a good feeling on the bevel gearbox shafts and you are just able to rotate the shaft by hand, then your reshimming is a success. It's

allowed to have a bit toothy

feeling when rotating the shaft